



No-Hub Submittal

S10010 - 07/11rev

Cast Iron No-Hub Pipe & Fittings System

Date _____

Project _____

Architect _____

Engineer _____

Contractor _____

Suggested Spec



All drain, waste, vent, sewer and storm lines shall be of cast iron soil pipe, fittings and couplings, and shall be NSF Certified to conform to the CISPI 301 standard, and shall comply with ASTM A 888, latest edition. Pipe and fittings shall be marked with the collective trademarks of the Cast Iron Soil Pipe Institute and NSF International, indicate the manufacturer's name, country of origin, and date of manufacture, or receive prior approval of the engineer.

NO-HUB PIPE, 10' LAYING LENGTH

Size	Wt/Piece (lbs)	Pieces/Bundle	Lbs/Bundle
1-1/2"	30	54	1620
2	36	64	2340
3	54	48	2592
4	74	30	2220
5	85	24	2040
6	115	21	2415
8	165	15	2475
10	265	8	2280
12	325	6	2130
15	435	3	1425

DIMENSIONS AND TOLERANCES

Size	B Inside Diam	J Outside Diam	T Norm	T Min
1-1/2"	1.50±.06	1.90±.06	.16	.13
2	1.96±.09	2.35±.09	.16	.13
3	2.96±.09	3.35±.09	.16	.13
4	3.94±.09	4.38+.09/- .05	.19	.15
5	4.94±.09	5.30+.09/- .05	.19	.15
6	5.94±.09	6.30+.09/- .05	.19	.15
8	7.94±.13	8.38+.13/- .09	.23	.17
10	10.00±.13	10.56±.09	.28	.22
12	11.94±.13	12.50±.13	.28	.22
15	15.11±.13	15.83±.13	.35	.30

Weights are approximate for shipping

Pipe diagram for illustration only, not to scale

For more detailed specifications of cast iron pipe and fittings, see the Cast Iron Soil Pipe Institute Pipe and Fittings Handbook, available online at www.abifoundry.com, or contact AB&I at 800-GOT-IRON (468-4766).

AB&I is a founding member of CISPI.

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