

# AB&I Foundry Rehabilitation of Cast Iron

## Rehabilitation of Cast Iron Soil Pipe and Fittings

AB&I foundry is required to produce pipe and fittings in compliance with ASTM A 888, ASTM A 74 or CISPI 301 Standards for cast iron soil pipe and fittings. These Standards include provisions that prohibit the repair of the pipe and fittings which have been damaged during manufacturing. The language found in the Standards; “Pipe and fittings shall not be patched, filled, or welded to correct cosmetic, or material defects that occur during manufacturing.

Plumbing codes address repairs in Chapter 1 “Additions, Alterations, or Repairs.” This section points back to the provisions for new construction. In case of cast iron soil pipe and fittings, this would be the manufacturing Standards.

“Additions, alterations, renovations, or repair to existing plumbing installations shall comply with the provisions of new construction.”

AB&I Foundry prohibit the repair, rehabilitation, relining, or alteration of the cast iron soil pipe and fittings that we manufacture.

AB&I Foundry recommends the replacement of broken, damaged or leaking pipe and fittings.

Respectfully,  
AB&I Foundry  
(800) 468-4766

